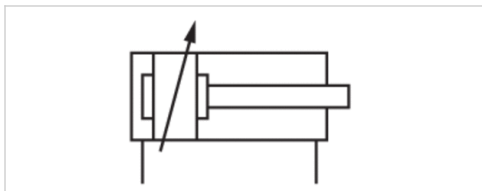


Mini cylinder, Series MNI

- ISO 6432
- Ø 16-25 mm
- Ports M5 G 1/8
- double-acting
- Cushioning pneumatically adjustable
- with integrated rear eye
- Piston rod External thread
- ATEX optional



Standards	ISO 6432
Certificates	ATEX optional
Compressed air connection	Internal thread
Working pressure min./max.	1 ... 10 bar
Ambient temperature min./max.	-25 ... 80 °C
Medium temperature min./max.	-25 ... 80 °C
Medium	Compressed air
Max. particle size	50 µm
Oil content of compressed air	0 ... 5 mg/m ³
Pressure for determining piston forces	6.3 bar
Weight	See table below



Technical data

	16 mm	20 mm	25 mm
Piston Ø	16 mm	20 mm	25 mm
Piston rod thread	M6	M8	M10x1,25
Ports	M5	G 1/8	G 1/8
Piston rod Ø	6 mm	8 mm	10 mm
Cylinder outer thread	M16x1,5	M22x1,5	M22x1,5
Stroke 10	0822232001	0822233001	0822234001
25	0822232002	0822233002	0822234002
50	0822232003	0822233003	0822234003
80	0822232004	0822233004	0822234004
100	0822232005	0822233005	0822234005
125	0822232006	0822233006	0822234006
160	0822232007	0822233007	0822234007
200	0822232008	0822233008	0822234008
250	0822232009	0822233009	0822234009
320	0822232010	0822233010	0822234010
400	0822232011	0822233017	0822234011
500	0822232012	0822233041	0822234012

Technical data

Piston Ø	16 mm	20 mm	25 mm
Retracting piston force	109 N	166 N	260 N
Extracting piston force	127 N	198 N	309 N
Cushioning length	9 mm	13 mm	17,5 mm
Cushioning energy	0,6 J	1,5 J	2,3 J
Weight 0 mm stroke	0,09 kg	0,146 kg	0,25 kg
Weight +10 mm stroke	0,006 kg	0,009 kg	0,013 kg
Stroke max.	800 mm	1100 mm	1300 mm

Technical information

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

ATEX-certified cylinders with identification II 2G Ex h IIC T4 Gb / II 2D Ex h IIIC T135°C Db_X can be generated in the Internet configurator.

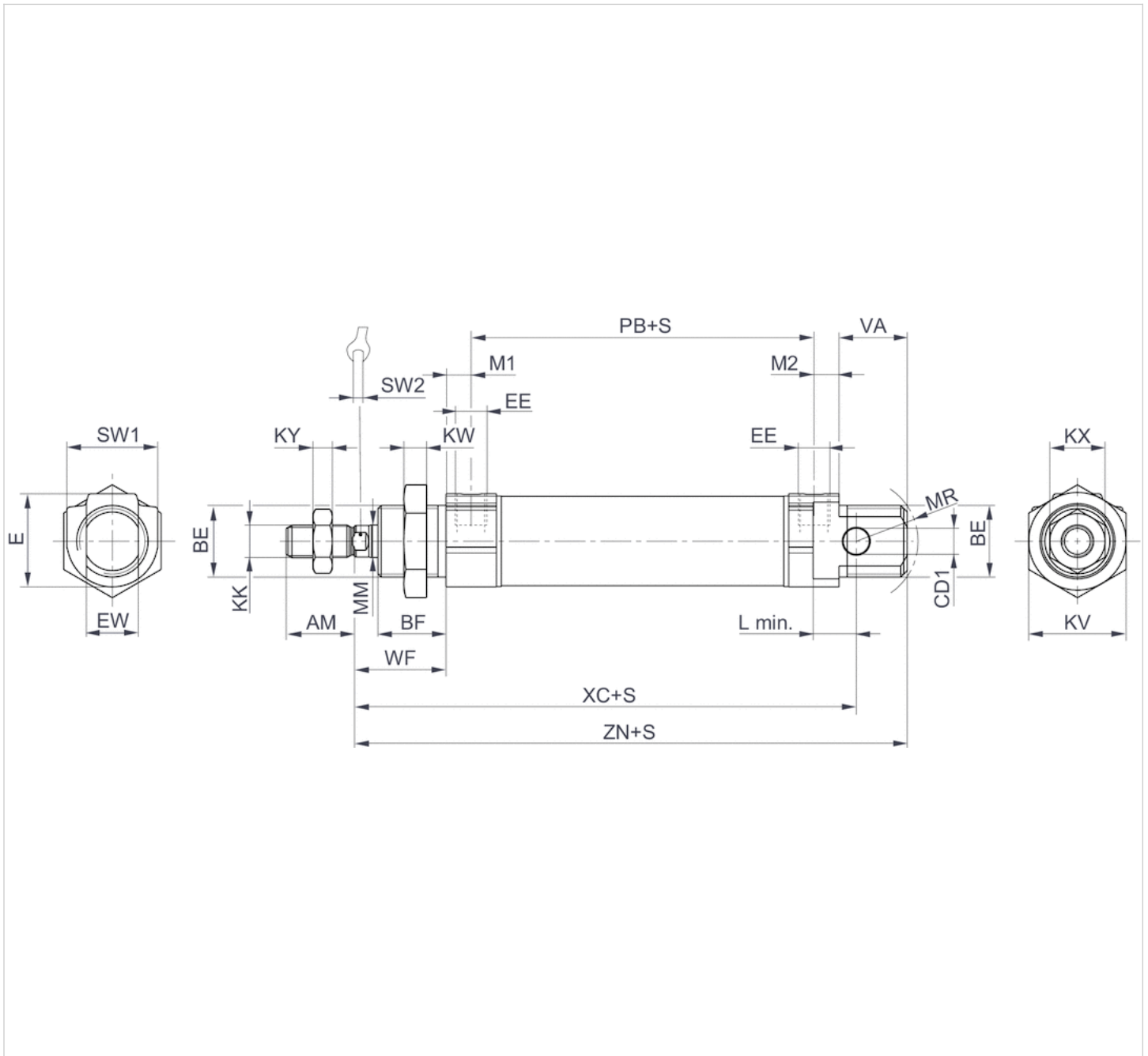
The operating temperature range for ATEX-certified cylinders is -20°C ... 60°C.

Technical information

Material	
Cylinder tube	Stainless steel
Piston rod	Stainless steel
Piston	Brass, Aluminum
Front cover	Aluminum, anodized
End cover	Aluminum, anodized
Seal	Acrylonitrile butadiene rubber Polyurethane
Nut for cylinder mounting	Steel, galvanized
Nut for piston rod	Steel, galvanized
Scraper	Polyurethane

Dimensions

Dimensions



S = stroke

Dimensions

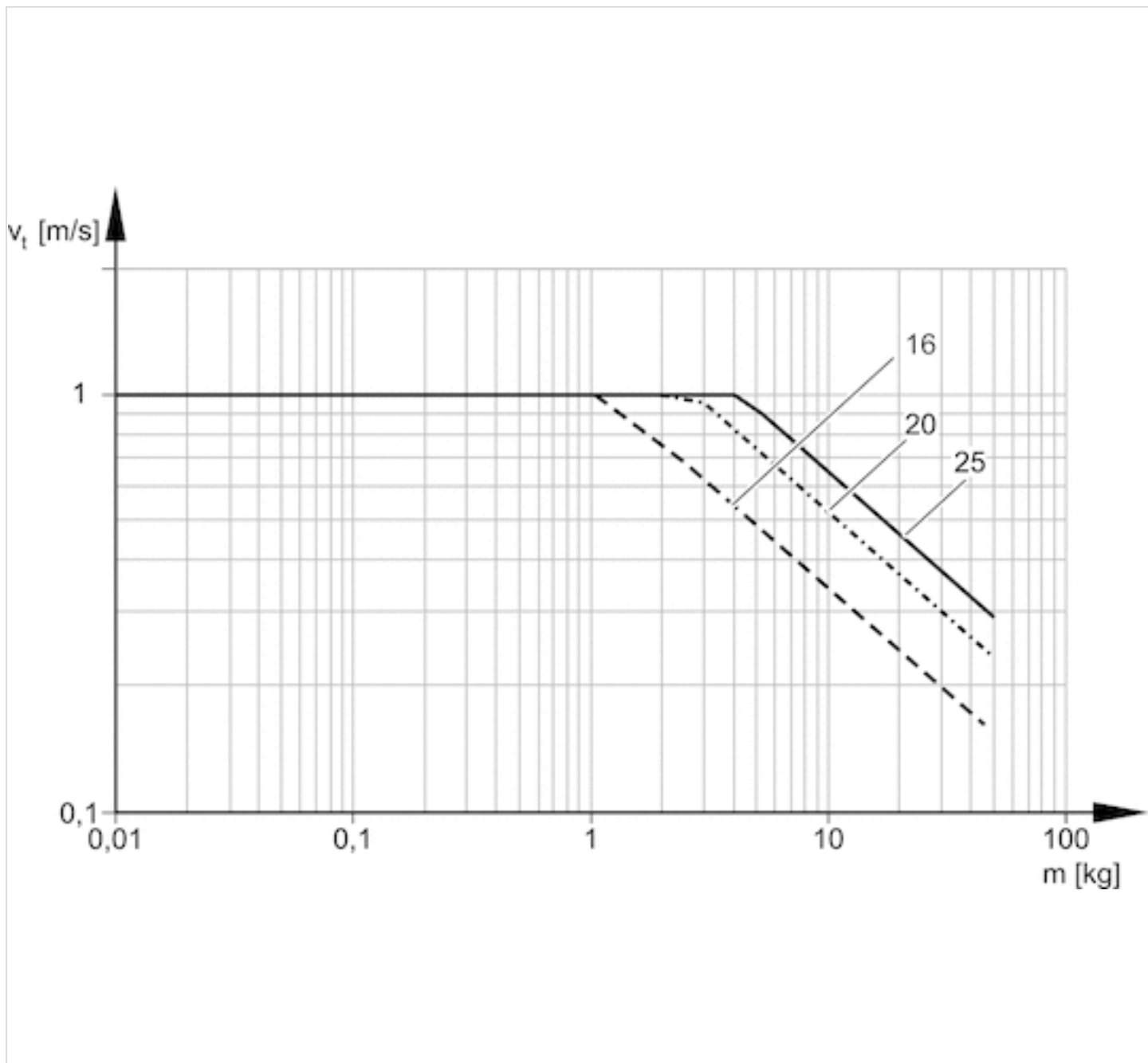
Piston Ø	AM -2	BE	BF	CD H9	E	EE t = depth of thread	EW d13	KK	KV	KW	KX
16 mm	16	M16x1,5	16	6	19	M5 t=5	12	M6	22	6	10
20 mm	20	M22x1,5	18	8	28	G1/8 t=8	16	M8	30	7	13
25 mm	22	M22x1,5	21	8	28	G1/8 t=8	16	M10x1,25	30	7	17

Piston Ø	KY	L min	MM f8	M1/M2	MR	PB ±1	VA	WF ±1,4	XC ±1	ZN ± 1,4	SW 1	SW 2
16 mm	3.2	8	6	4.8	16	47	17	22	82	95.5	19	5

Piston Ø	KY	L min	MM f8	M1/M2	MR	PB ±1	VA	WF ±1,4	XC ±1	ZN ± 1,4	SW 1	SW 2
20 mm	4	12	8	7	18	51	19	24	95	109.5	28	6
25 mm	6	12	10	7	19	55	21	28	104	119.5	28	8

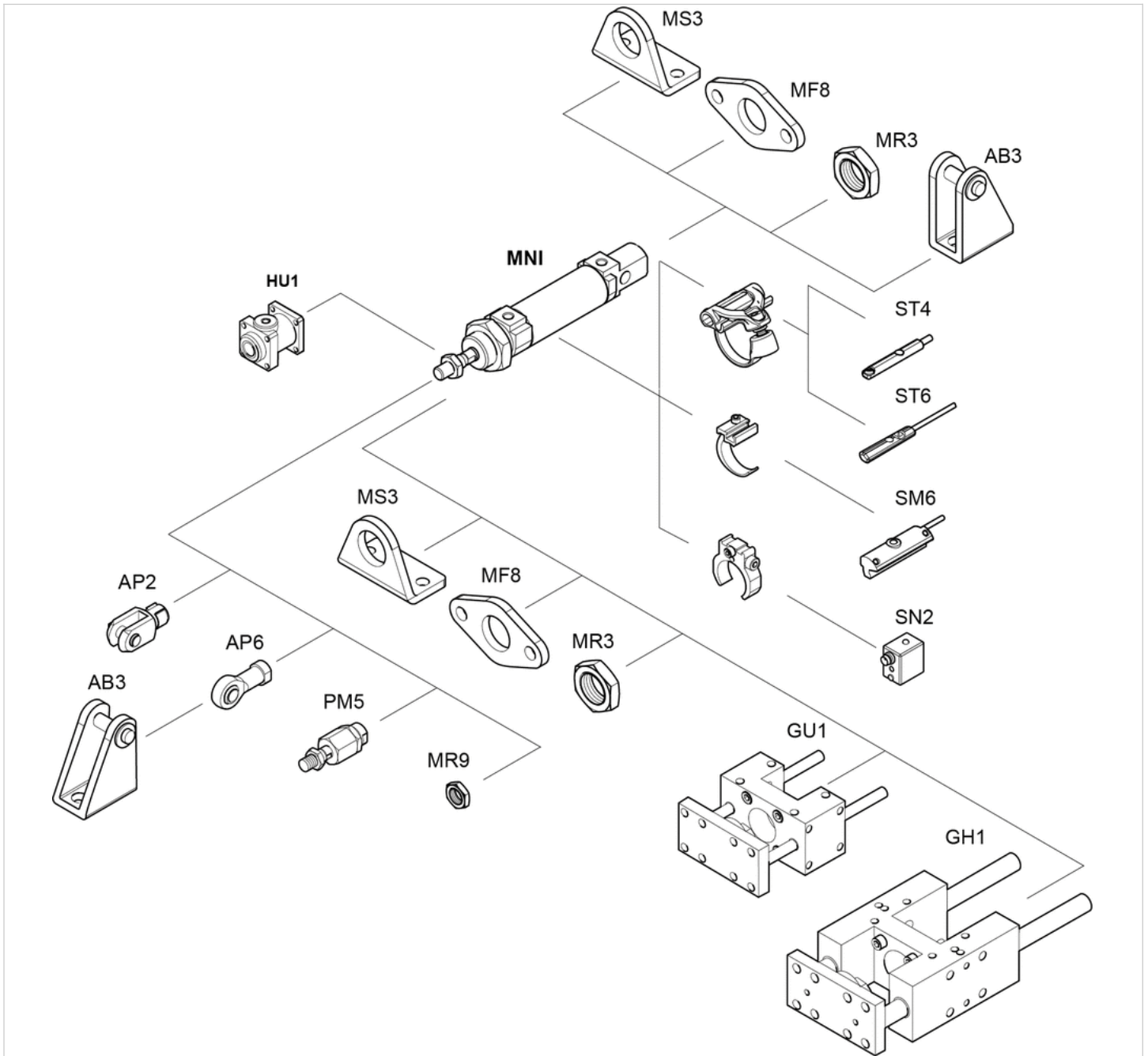
Diagrams

Cushioning diagram



Accessories overview

Overview drawing



NOTE:

This overview drawing is only for orientation to indicate where the various accessory parts can be fastened to the cylinder. The illustration has been simplified for this purpose. It is thus not possible to derive the dimensions from this overview.

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