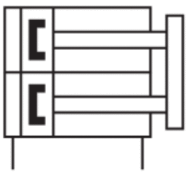
EMERSON | AVENTICS

Mini slide, Series MSC-HG-EM

- Scope of delivery: incl. centering rings
- Ø 8-25 mm
- double-acting
- with magnetic piston
- Cushioning Elastic with metal end stop
- Easy2Combine capable
- with double piston
- With integrated “High Performance” ball rail system



Working pressure min./max.	3 ... 10 bar
Ambient temperature min./max.	0 ... 60 °C
Medium	Compressed air
Max. particle size	5 µm
Oil content of compressed air	0 ... 1 mg/m³
Pressure for determining piston forces	6.3 bar
Weight	See table below

Technical data

Piston Ø	8 mm	12 mm	16 mm	20 mm	25 mm
Stroke 10	R480643788	R480643794	R480643801	R480643810	R480643820
20	R480643789	R480643795	R480643802	R480643811	R480643821
30	R480643790	R480643796	R480643803	R480643812	R480643822
40	R480643791	R480643797	R480643804	R480643813	R480643823
50	R480643792	R480643798	R480643805	R480643814	R480643824
80	R480643793	R480643799	R480643806	R480643815	R480643825
100	-	R480643800	R480643807	R480643816	R480643826
125	-	-	R480643808	R480643817	R480643827
150	-	-	R480643809	R480643818	R480643828
200	-	-	-	R480643819	R480643829

Base with air connections at the back and sides Intermediate strokes can be configured. Scope of delivery: incl. centering rings

Technical data

Piston Ø 2x	8 mm	12 mm	16 mm	20 mm	25 mm
Retracting piston force, theoretical	48 N	107 N	218 N	297 N	520 N
Extracting piston force, theoretical	63 N	143 N	253 N	396 N	619 N
Speed max.	0,8 m/s	0,8 m/s	0,8 m/s	0,8 m/s	0,8 m/s
Cushioning length	0,65 mm	1,9 mm	1,9 mm	3,05 mm	2,5 mm
Cushioning energy	0,03 J	0,06 J	0,12 J	0,3 J	0,4 J

Technical information

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .
The oil content of compressed air must remain constant during the life cycle.
Use only the approved oils from AVENTICS. Further information can be found in the “Technical information” document (available in the MediaCentre).

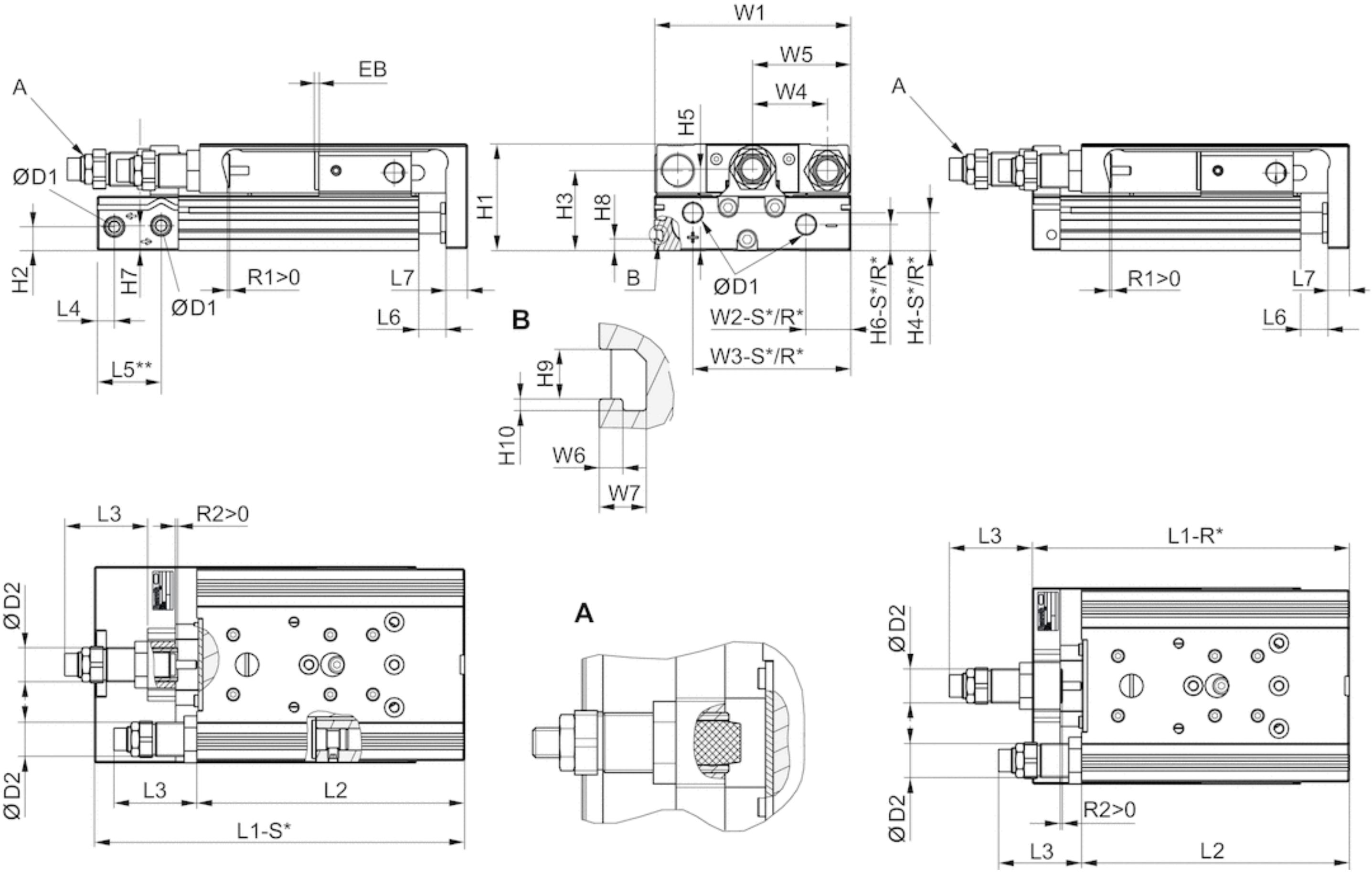
Repetitive precision after 100 consecutive strokes: 0,02 mm
Base with air connections at the back and sides
Intermediate strokes can be configured.
Scope of delivery: incl. centering rings
R1 = stroke setting range for forward stroke
R2 = stroke setting range for return stroke
Ø 8 has a different reference plane.

Technical information

Material	
Housing	Aluminum, anodized
Piston rod	Stainless steel
Front plate	Aluminum, anodized
Seal	Polyurethane
Ball rail table	Aluminum, anodized
Guide rail	Steel, hardened
Centering rings	Stainless steel

Dimensions

Dimensions



R*: base with air connections only at the back
S*: base with air connections at the back and sides
** Ø 8 has a different reference plane.

Dimensions

Piston Ø	Ø D1	Ø D2	H1	H2	H3	H4-R	H4-S	H5	H6-R	H6-S	H7	H8	H9	H10	L3 max.	L4
8 mm	M5	M10x1	28	9.6	20.5	-	7.5	19.5	-	5.5	18	-	-	-	27.8	9.8
12 mm	M5	M12x1	34	5.7	25	11.2	11.2	24.5	5.7	5.7	8.3	-	-	-	31.8	7.2
16 mm	M5	M12x1	40	7.2	29	12.2	12.2	31	7.7	7.7	11.2	-	-	-	30	6.5
20 mm	G 1/8	M16x1,5	50	11.2	37.5	17.3	17.3	38.2	11.7	12.2	11.7	5.5	4.2	1	43.7	8

Piston Ø	Ø D1	Ø D2	H1	H2	H3	H4-R	H4-S	H5	H6-R	H6-S	H7	H8	H9	H10	L3 max.	L4
25 mm	G 1/8	M18x1,5	60	14.2	44	15.5	22.9	46.5	13.2	21.7	16.2	6.9	5.2	1.5	41.9	9

Piston Ø	L5 2)	L6	L7	R2 max.	W1	W2-R	W2-S	W3-R	W3-S	W4	W5	W6	W7
8 mm	–	1.9	6	4.1	50.2	–	19.3	–	30.5	18	W1/2	–	–
12 mm	22.5	2	8	12	66	28.8	28.8	53	53	24.5	W1/2	–	–
16 mm	17.7	2	10	10.4	76	31	31	60.5	60.5	30	W1/2	–	–
20 mm	30	2.1	10	14	92	10	21	74	74	35	W1/2	2	4
25 mm	31	2.1	12	16.2	112	11	14	92	92	44	W1/2	2.5	4.8

Stroke-dependent dimensions

Piston Ø	S=10 EB	S=20 EB	S=30 EB	S=40 EB	S=50 EB	S=80 EB
8 mm	12	2	2	2	2	2
12 mm	22	12	2	2	2	2
16 mm	22	12	2	2	2	2
20 mm	22	12	2	2	2	2
25 mm	22	12	2	2	2	2

Piston Ø	S=100 EB	S=125 EB	S=150 EB	S=200 EB	S=10 L1-R	S=20 L1-R
8 mm	–	–	–	–	–	–
12 mm	2	–	–	–	101	101
16 mm	2	2	2	–	103.5	103.5
20 mm	2	2	2	2	115	115
25 mm	2	2	2	2	128.5	128.5

Piston Ø	S=30 L1-R	S=40 L1-R	S=50 L1-R	S=80 L1-R	S=100 L1-R
8 mm	–	–	–	–	–
12 mm	101	111	126	172	192
16 mm	103.5	113.5	128.5	174.5	194.5
20 mm	115	125	140	185	205
25 mm	128.5	138.5	151.5	197.5	217.5

Piston Ø	S=125 L1-R	S=150 L1-R	S=200 L1-R	S=10 L1-S	S=20 L1-S
8 mm	–	–	–	81.7	81.7
12 mm	–	–	–	117.9	117.9
16 mm	283	308	–	114.4	114.4
20 mm	289.5	329.5	404.5	139.9	139.9
25 mm	294.5	334.5	409.5	152.2	152.2

Piston Ø	S=30 L1-S	S=40 L1-S	S=50 L1-S	S=80 L1-S	S=100 L1-S
8 mm	91.7	101.7	121.7	171.7	–
12 mm	117.9	127.9	142.9	188.9	208.9
16 mm	114.4	124.4	139.4	185.4	205.4
20 mm	139.9	149.9	164.9	209.9	229.9
25 mm	152.2	162.2	175.2	221.2	241.2

Piston Ø	S=125 L1-S	S=150 L1-S	S=200 L1-S	S=10 L2	S=20 L2	S=30 L2
8 mm	–	–	–	73.5	73.5	83.5
12 mm	-	-	–	88.8	88.8	88.8
16 mm	293.9	318.9	–	90.4	90.4	90.4
20 mm	314.4	354.4	429.4	100.5	100.5	100.5
25 mm	318.2	358.2	433.2	111.5	111.5	111.5

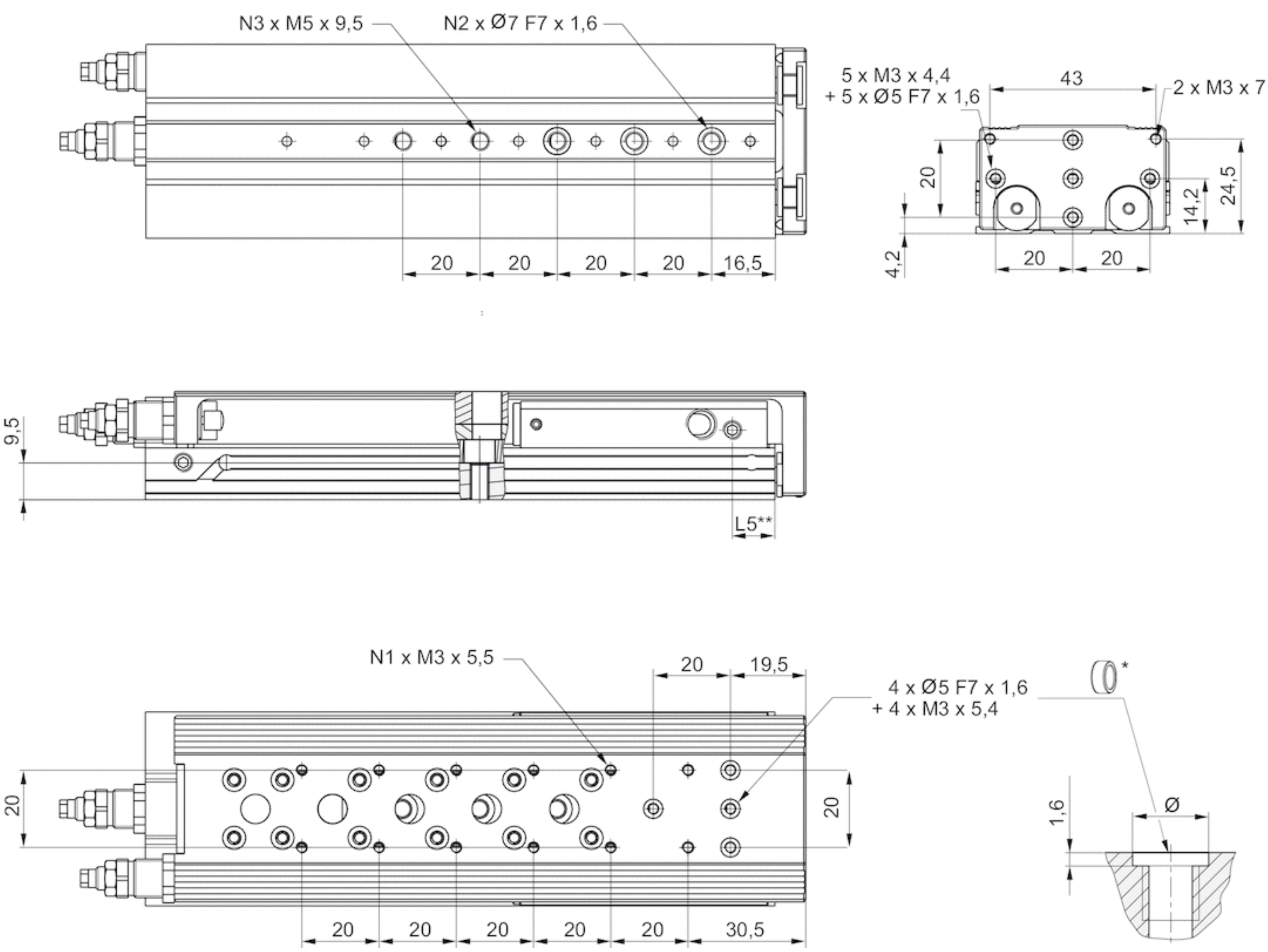
Piston Ø	S=40 L2	S=50 L2	S=80 L2	S=100 L2	S=125 L2	S=150 L2
8 mm	93.5	113.5	163.5	–	–	–
12 mm	98.8	113.8	159.8	179.8	–	–
16 mm	100.4	115.4	161.4	181.4	269.9	294.9
20 mm	110.5	125.5	170.5	190.5	275	315
25 mm	121.5	134.5	180.5	200.5	277.5	317.5

Piston Ø	S=200 L2	S=10 R1 max.	S=20 R1 max.	S=30 R1 max.
8 mm	–	4.2	4.2	4.2
12 mm	–	5.7	5.7	5.7
16 mm	–	8.7	8.7	8.7
20 mm	390	12.4	12.4	12.4
25 mm	392.5	11.5	11.5	11.5

Piston Ø	S=40 R1 max.	S=50 R1 max.	S=80 R1 max.	S=100 R1 max.
8 mm	4.2	4.2	4.2	–
12 mm	5.7	5.7	5.7	5.7
16 mm	8.7	8.7	8.7	8.7
20 mm	12.4	12.4	12.4	12.4
25 mm	11.5	10.5	11.5	11.5

Dimensions

MSC-08



* = centering rings
** Ø 8 has a different reference plane.

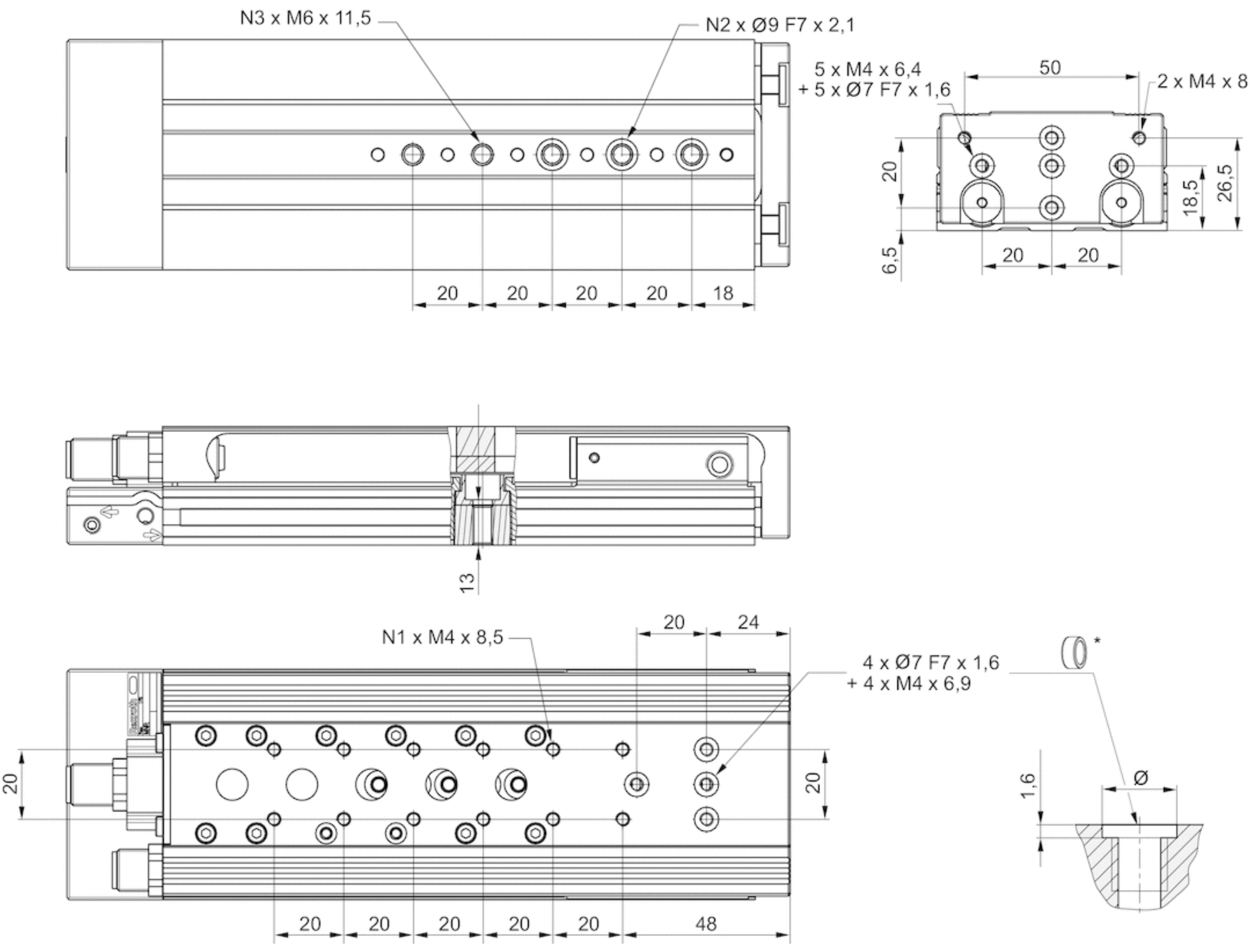
Dimensions

Piston Ø	Stroke	N1	N2	N3	L5
8 mm	10	4	2	2	11
8 mm	20	4	2	2	11
8 mm	30	4	2	2	11
8 mm	40	6	2	2	11
8 mm	50	8	3	3	11

Piston Ø	Stroke	N1	N2	N3	L5
8 mm	80	12	3	5	11

Dimensions

MSC-12



* = centering rings

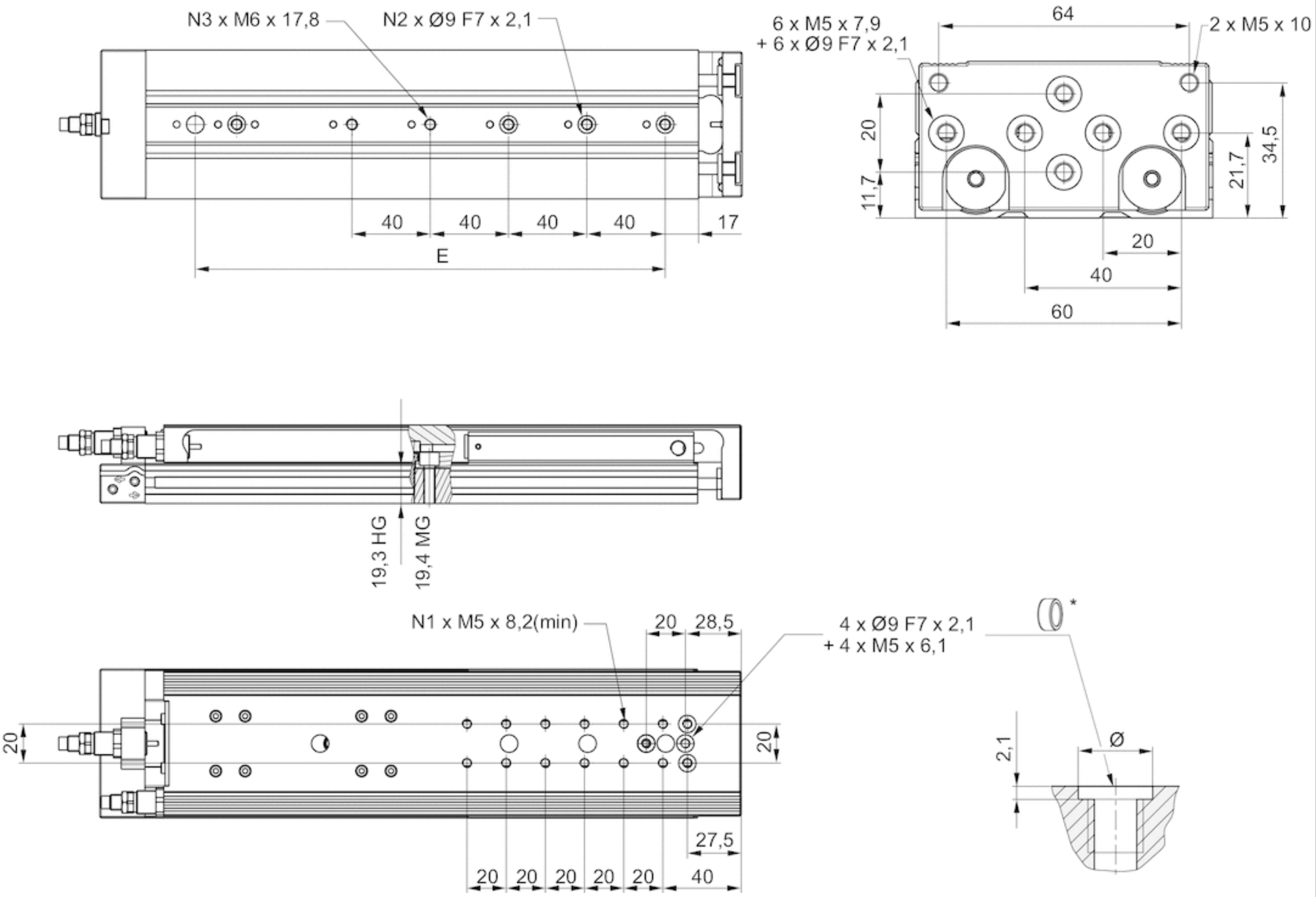
Dimensions

Piston Ø	Stroke	N1	N2	N3
12 mm	10	4	2	2
12 mm	20	4	2	2
12 mm	30	4	2	2

Piston Ø	Stroke	N1	N2	N3
12 mm	40	4	2	2
12 mm	50	6	3	3
12 mm	80	10	3	5
12 mm	100	12	3	5

Dimensions

MSC-16



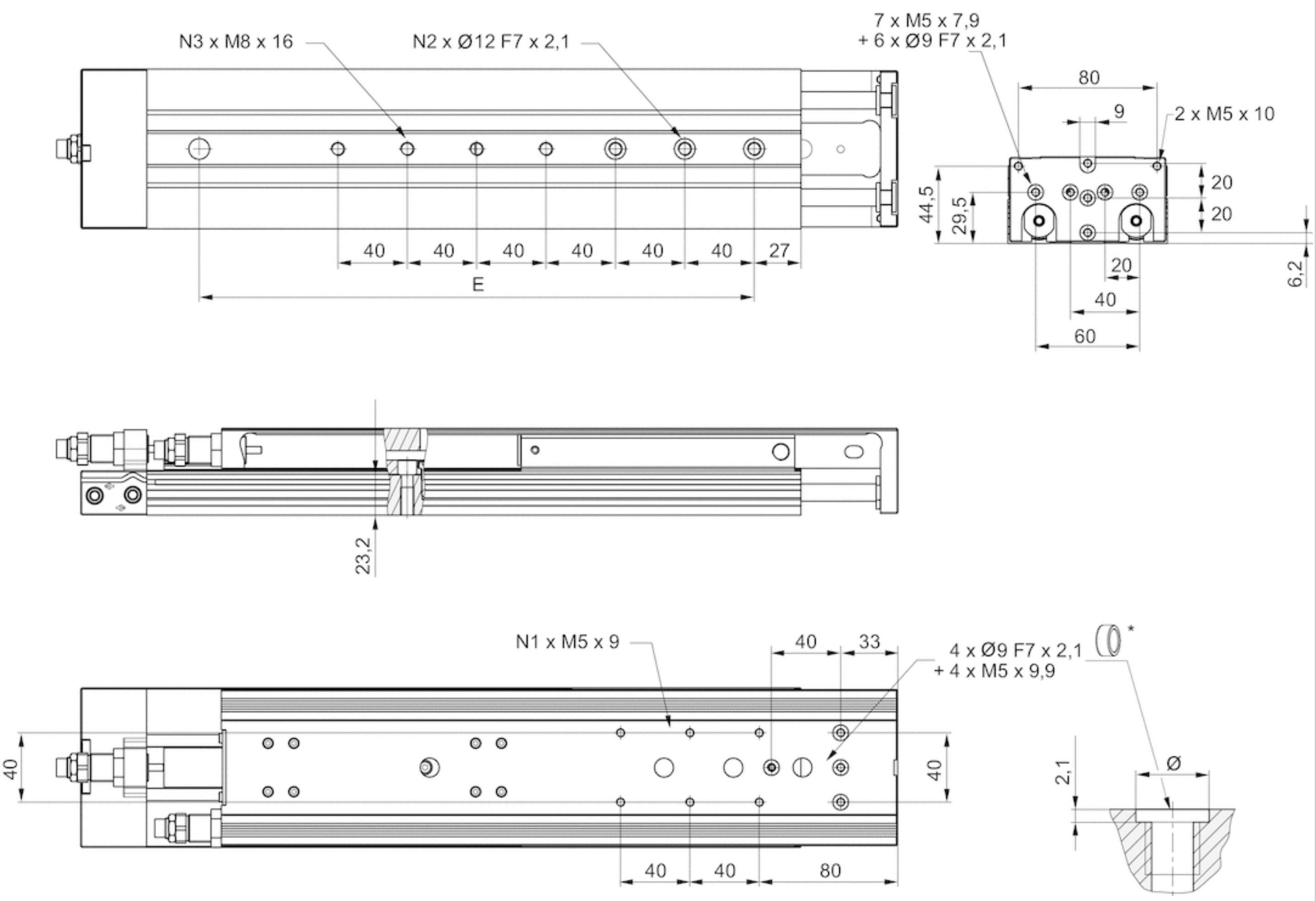
* = centering rings

Dimensions

Piston Ø	Stroke	E	N1	N2	N3
16 mm	10	–	4	2	2
16 mm	20	–	4	2	2
16 mm	30	–	4	2	2
16 mm	40	–	4	2	2
16 mm	50	–	6	2	2
16 mm	80	–	6	3	3
16 mm	100	–	8	3	3
16 mm	125	200	12	4	5
16 mm	150	240	12	4	5

Dimensions

MSC-20



* = centering rings

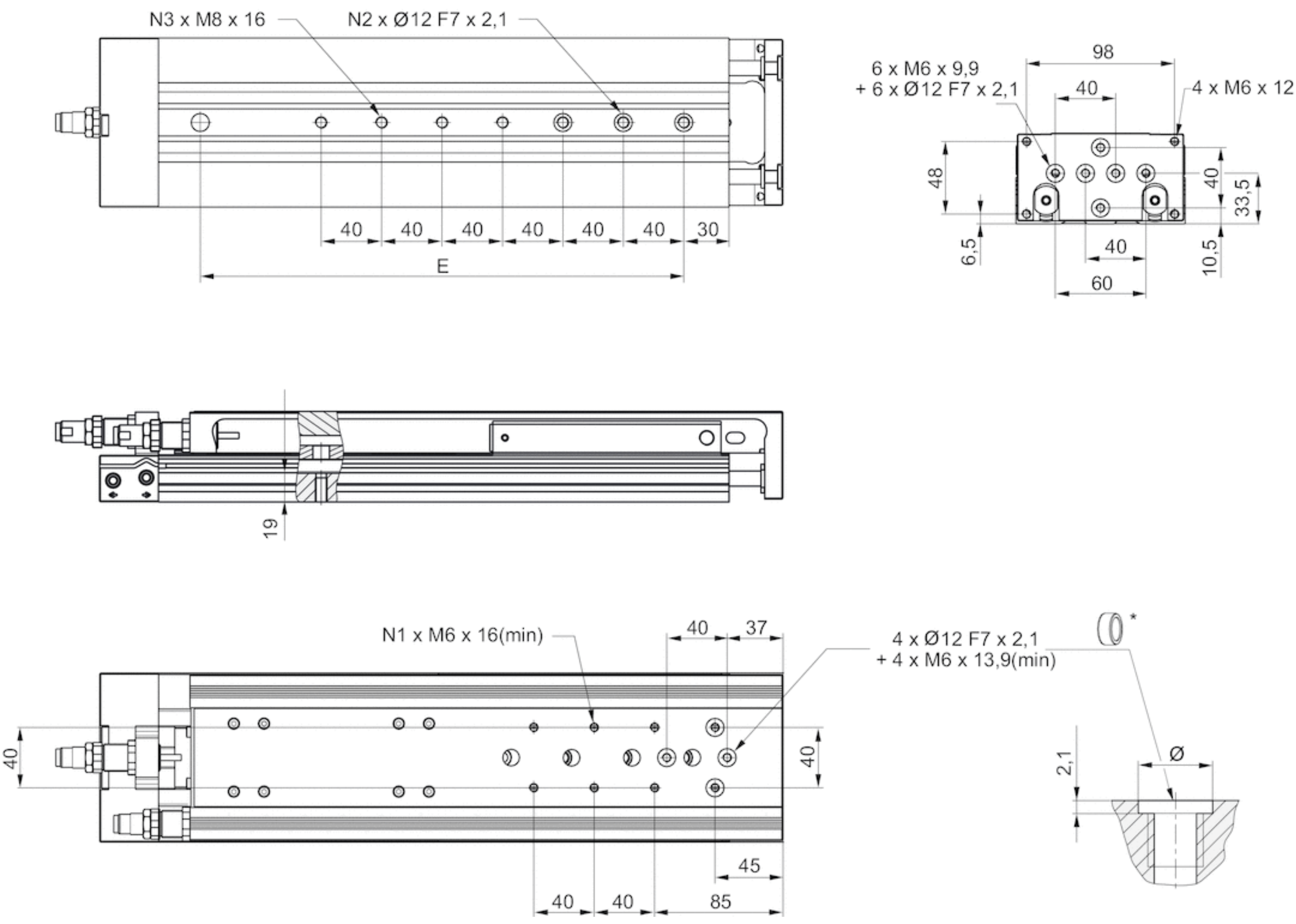
Dimensions

Piston Ø	Stroke	E	N1	N2	N3
20 mm	10	–	2	2	2
20 mm	20	–	2	2	2
20 mm	30	–	2	2	2
20 mm	40	–	2	2	2
20 mm	50	–	2	2	2
20 mm	80	–	4	3	3

Piston Ø	Stroke	E	N1	N2	N3
20 mm	100	–	4	3	3
20 mm	125	200	6	4	5
20 mm	150	240	6	4	5
20 mm	200	320	6	4	7

Dimensions

MSC-25



* = centering rings

Weight of moving parts [kg]

Piston Ø	S=10	S=20	S=30	S=40	S=50	S=80	S=100	S=125	S=150	S=200
8 mm	0.14	0.14	0.155	0.165	0.195	0.265	–	–	–	–
12 mm	0.255	0.255	0.26	0.28	0.315	0.403	0.46	–	–	–
16 mm	0.375	0.375	0.375	0.4	0.45	0.615	0.65	0.725	0.7655	–
20 mm	0.655	0.655	0.655	0.69	0.765	0.985	1.035	1.2	1.29	1.54
25 mm	1	1	1	1.1	1.225	1.45	1.625	1.885	2.085	2.445

S = stroke

Dimensions

Piston Ø	Stroke	E	N1	N2	N3
25 mm	10	–	2	2	2
25 mm	20	–	2	2	2
25 mm	30	–	2	2	2
25 mm	40	–	2	2	2
25 mm	50	–	4	2	2
25 mm	80	–	4	3	3
25 mm	100	–	4	3	3
25 mm	125	200	4	4	5
25 mm	150	240	6	4	5
25 mm	200	320	6	4	7

Weight [kg]

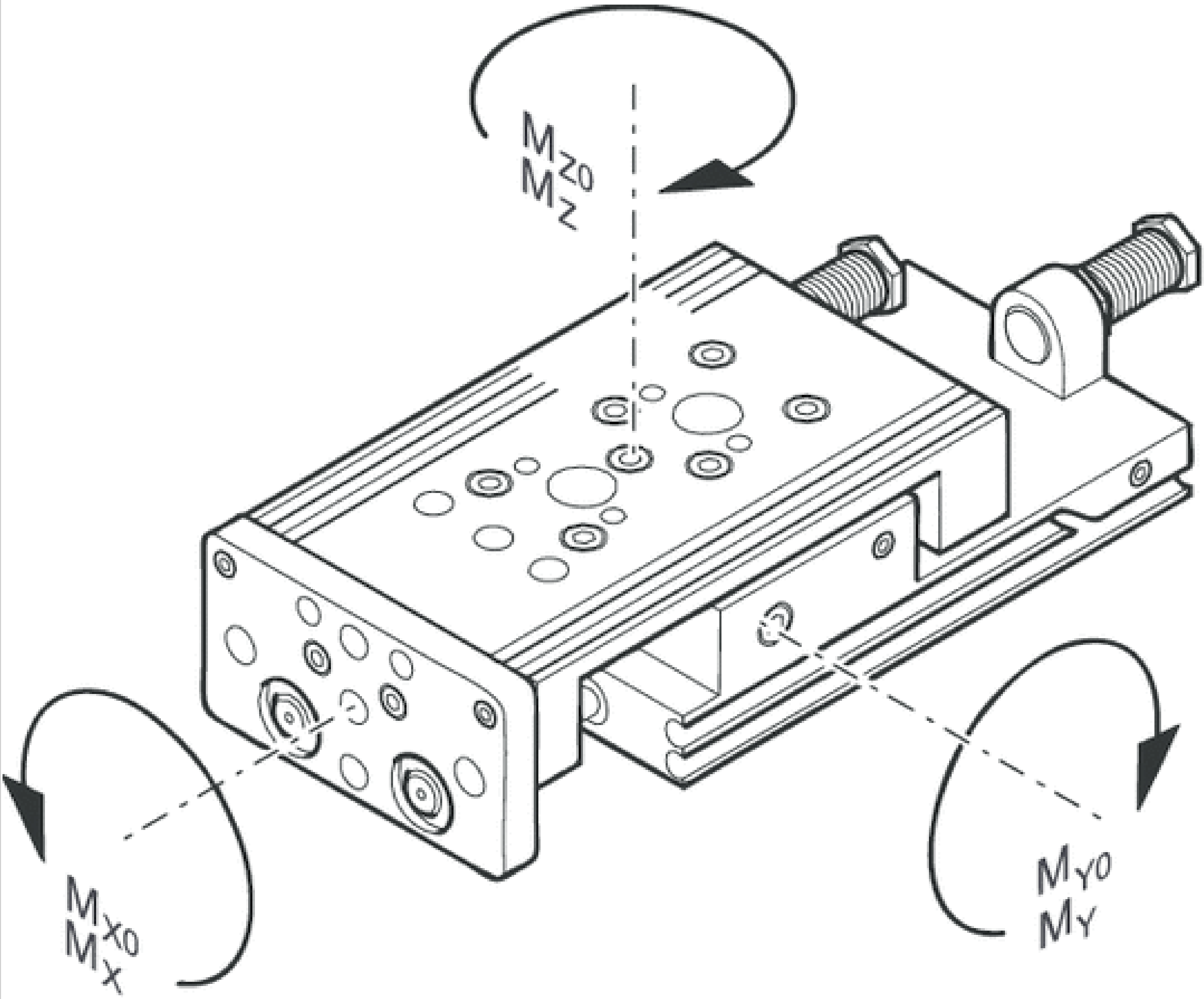
Piston Ø	S	Weight kg
8 mm	10	0,3 kg
8 mm	20	0,29 kg
8 mm	30	0,32 kg
8 mm	40	0,34 kg
8 mm	50	0,41 kg
8 mm	80	0,56 kg
12 mm	10	0,59 kg
12 mm	20	0,57 kg
12 mm	30	0,56 kg
12 mm	40	0,59 kg
12 mm	50	0,67 kg
12 mm	80	0,92 kg
12 mm	100	0,99 kg
16 mm	10	0,81 kg
16 mm	20	0,79 kg
16 mm	30	0,76 kg
16 mm	40	0,82 kg
16 mm	50	1,29 kg
16 mm	80	1,37 kg
16 mm	100	1,94 kg

Piston Ø	S	Weight kg
16 mm	125	1,94 kg
16 mm	150	2,08 kg
20 mm	10	1,36 kg
20 mm	20	1,42 kg
20 mm	30	1,38 kg
20 mm	40	1,45 kg
20 mm	50	1,61 kg
20 mm	80	2,1 kg
20 mm	100	2,23 kg
20 mm	125	3,02 kg
20 mm	150	3,36 kg
20 mm	200	4,12 kg
25 mm	10	2,32 kg
25 mm	20	2,26 kg
25 mm	30	2,22 kg
25 mm	40	2,38 kg
25 mm	50	2,64 kg
25 mm	80	3,29 kg
25 mm	100	3,56 kg
25 mm	125	4,75 kg
25 mm	150	5,37 kg
25 mm	200	6,46 kg

S = stroke

Dimensions

Load capacity



M = max. permissible torque

Dimensions

Piston Ø	S	a [mm] 1)	d [mm] 2)	Mx0 3)	My0 3)	Mz0 3)	Mx 4)	My 4)	Mz 4)
8 mm	10	45	14	7	7	7	1.1	1.9	1.9
8 mm	20	50	14	7	7	7	1.1	1.9	1.9
8 mm	30	60	14	7	7	7	1.1	1.9	1.9
8 mm	40	70	14	7	7	7	1.1	1.9	1.9
8 mm	50	80	14	9	13	13	1.3	2.9	2.9
8 mm	80	125	14	13	25	25	1.3	3.8	3.8

Piston Ø	S	a [mm] 1)	d [mm] 2)	Mx0 3)	My0 3)	Mz0 3)	Mx 4)	My 4)	Mz 4)
12 mm	10	54.5	16	20	14	14	4.2	4.4	4.4
12 mm	20	59.5	16	20	14	14	4.2	4.4	4.4
12 mm	30	64.5	16	20	14	14	4.2	4.4	4.4
12 mm	40	74.5	16	20	14	14	4.2	4.4	4.4
12 mm	50	84.5	16	23	19	19	4.6	5.6	5.6
12 mm	80	125	16	33	32	32	5.2	8.2	8.2
12 mm	100	145	16	33	32	32	5.2	8.2	8.2
16 mm	10	55.5	15	35	25	25	6.5	6.6	6.6
16 mm	20	60.5	15	35	25	25	6.5	6.6	6.6
16 mm	30	65.5	15	35	25	25	6.5	6.6	6.6
16 mm	40	75.5	15	35	25	25	6.5	6.6	6.6
16 mm	50	85.5	15	38	29	29	7	7.6	7.6
16 mm	80	126	15	74	58	58	8.7	12.8	12.8
16 mm	100	146	15	74	58	58	8.7	12.8	12.8
16 mm	125	198.5	15	88	118	118	15.2	31.2	31.2
16 mm	150	223.5	15	88	119	119	15.2	31.2	31.2
20 mm	10	60.5	20	87	57	57	9.6	12	12
20 mm	20	65.5	20	87	57	57	9.6	12	12
20 mm	30	70.5	20	87	57	57	9.6	12	12
20 mm	40	80.5	20	87	57	57	9.6	12	12
20 mm	50	90.5	20	93	65	65	10	13.3	13.3
20 mm	80	130.5	20	116	99	99	11.7	19	19
20 mm	100	150.5	20	116	99	99	11.7	19	19
20 mm	125	201	20	126	136	136	19	40.6	40.6
20 mm	150	233.5	20	126	152	152	19	45.4	45.4
20 mm	200	296	20	126	179	179	19	53.4	53.4
25 mm	10	67.5	24	100	90	90	22.9	19.5	19.5
25 mm	20	72.5	24	100	90	90	22.9	19.5	19.5
25 mm	30	77.5	24	100	90	90	22.9	19.5	19.5
25 mm	40	87.5	24	100	90	90	22.9	19.5	19.5
25 mm	50	96.5	24	100	90	90	15.3	13	13
25 mm	80	137	24	110	129	129	18.8	20.8	20.8
25 mm	100	157	24	110	129	129	18.8	20.8	20.8
25 mm	125	201	24	145	180	180	20.4	44.1	44.1
25 mm	150	236.5	24	145	201	201	20.4	49.2	49.2
25 mm	200	299	24	145	236	236	20.4	57.8	57.8

S = stroke

1) correction factor (a)

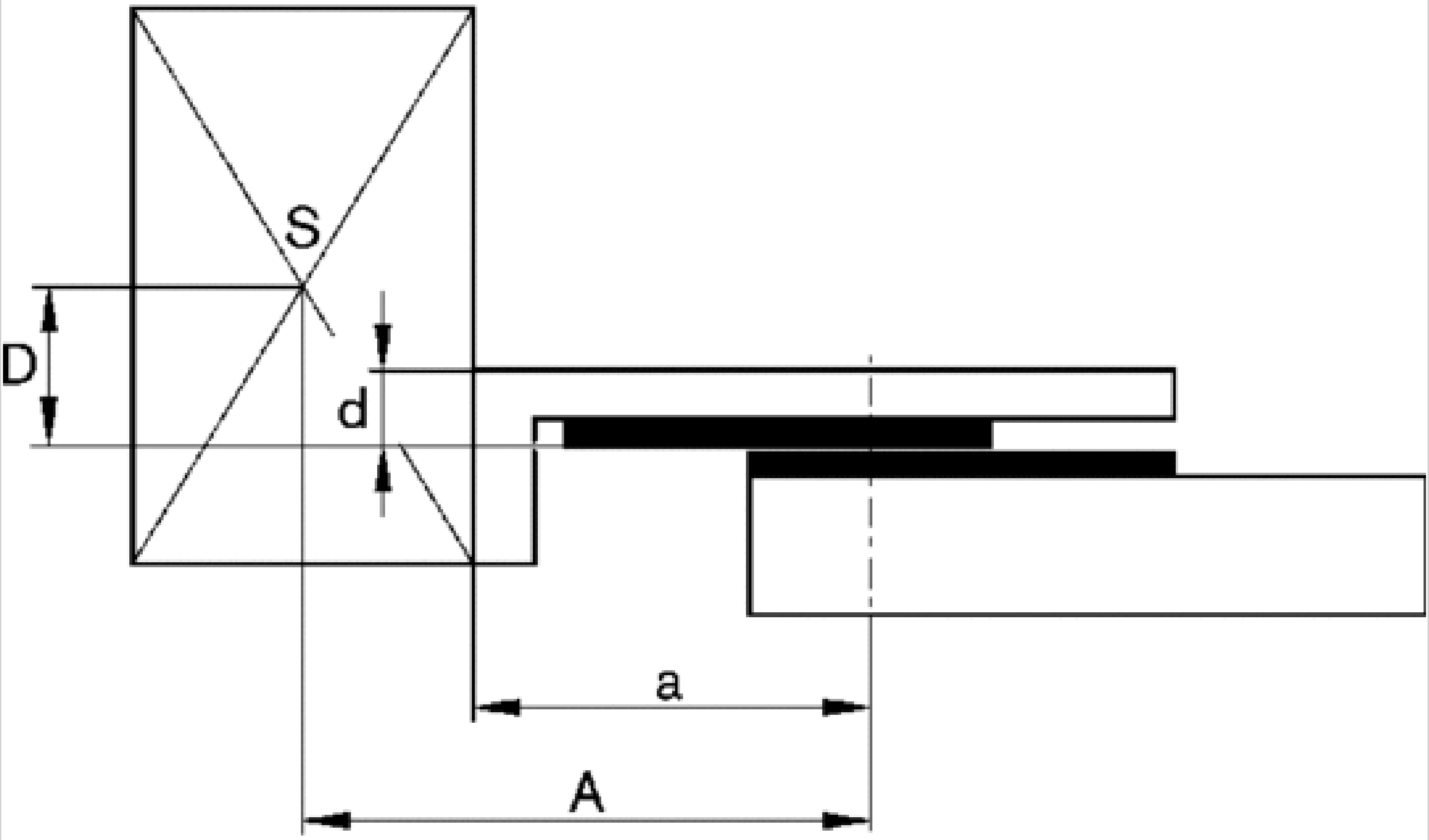
2) Correction factor (b)

3) Static moment M [Nm]

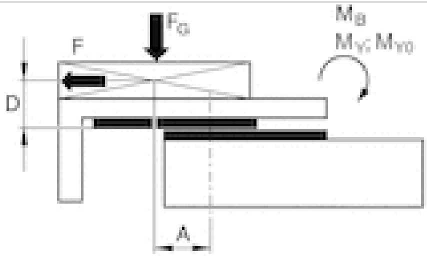
4) Dynamic moment M [Nm]

Dimensions

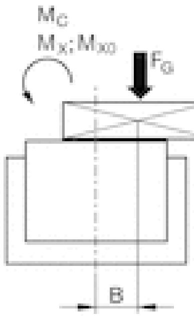
correction factor (a, d)



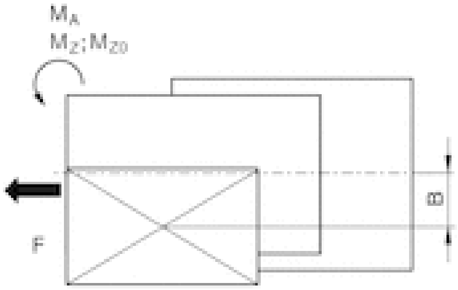
horizontal



stat.	$M_{B0} = F_G \cdot A + F \cdot D$
dyn.	$M_B = F_G \cdot A$



stat.	$M_{C0} = F_G \cdot B$
dyn.	$M_C = F_G \cdot B$



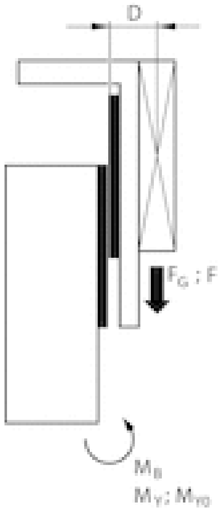
stat.	$M_{A0} = F \cdot B$
dyn.	$M_A = 0$

dyn.	$\frac{M_A}{M_1} + \frac{M_B}{M_2} + \frac{M_C}{M_3} \leq 1$
stat.	$\frac{M_{A0}}{M_{Z0}} + \frac{M_{B0}}{M_{Y0}} + \frac{M_{C0}}{M_{X0}} \leq 1$

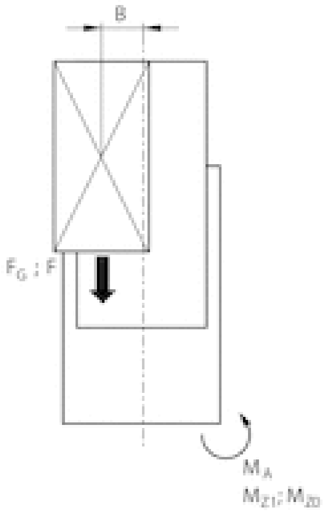
F = m • a
FG = m • g
a = 1250•V²/H

F = deceleration force [N]
FG= force due to weight [N]
m = load mass [kg]
a = deceleration [m/s²]
g = gravitational acceleration 9,81 [m/s²]
V = velocity [m/s]
H = stroke length of shock absorber [mm]

vertical



stat.	$M_{B0} = (F_G + F) \cdot D$
dyn.	$M_B = F_G \cdot D$



stat.	$M_{A0} = (F_G + F) \cdot B$
dyn.	$M_A = F_G \cdot B$

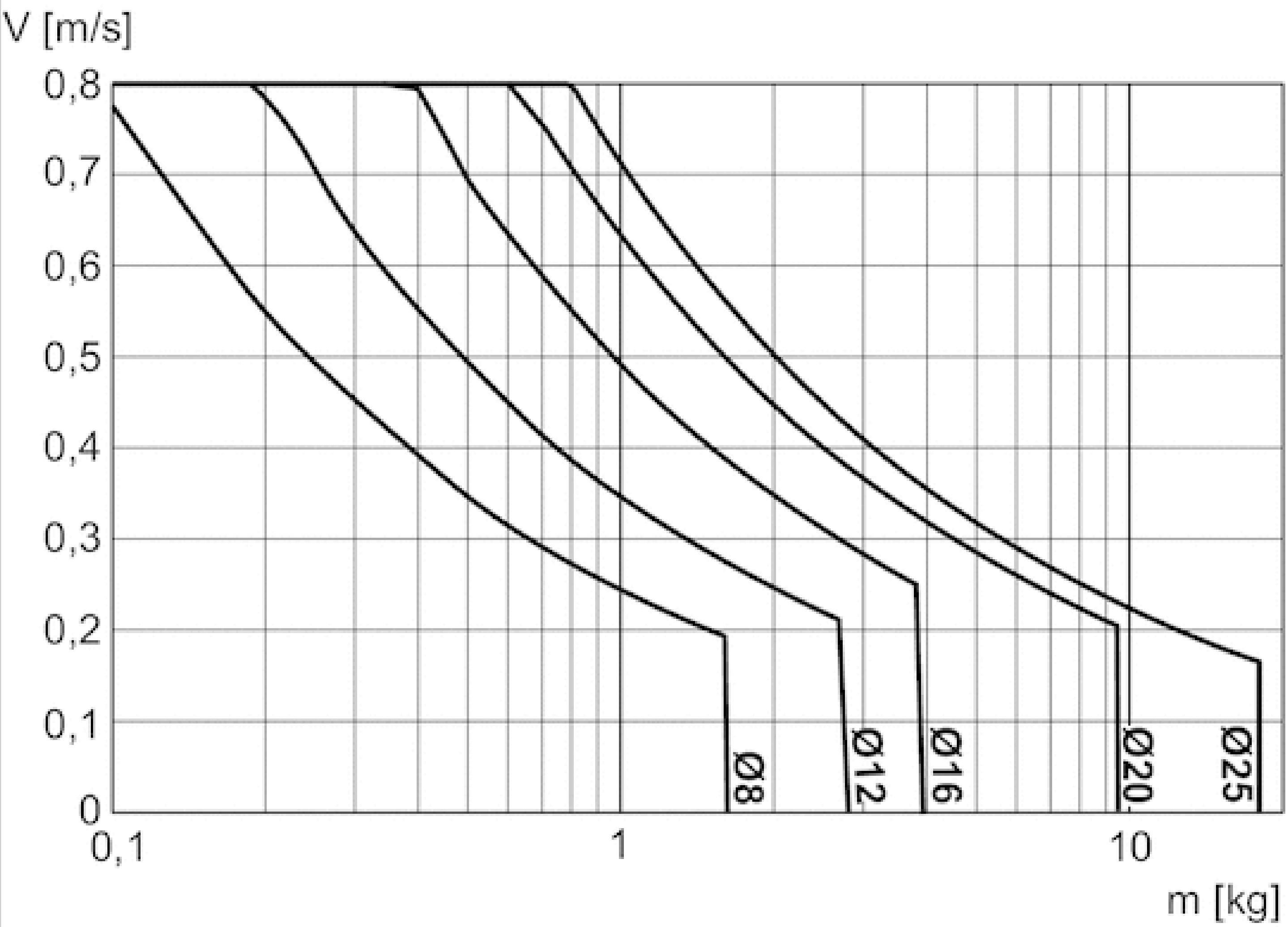
dyn.	$\frac{M_A}{M_1} + \frac{M_B}{M_2} \leq 1$
stat.	$\frac{M_{A0}}{M_{Z0}} + \frac{M_{B0}}{M_{Y0}} \leq 1$

F = m • a
FG = m • g
a = 1250•V²/H

F = deceleration force [N]
FG= force due to weight [N]
m = load mass [kg]
a = deceleration [m/s²]
g = gravitational acceleration 9,81 [m/s²]
V = velocity [m/s]
H = stroke length of shock absorber [mm]

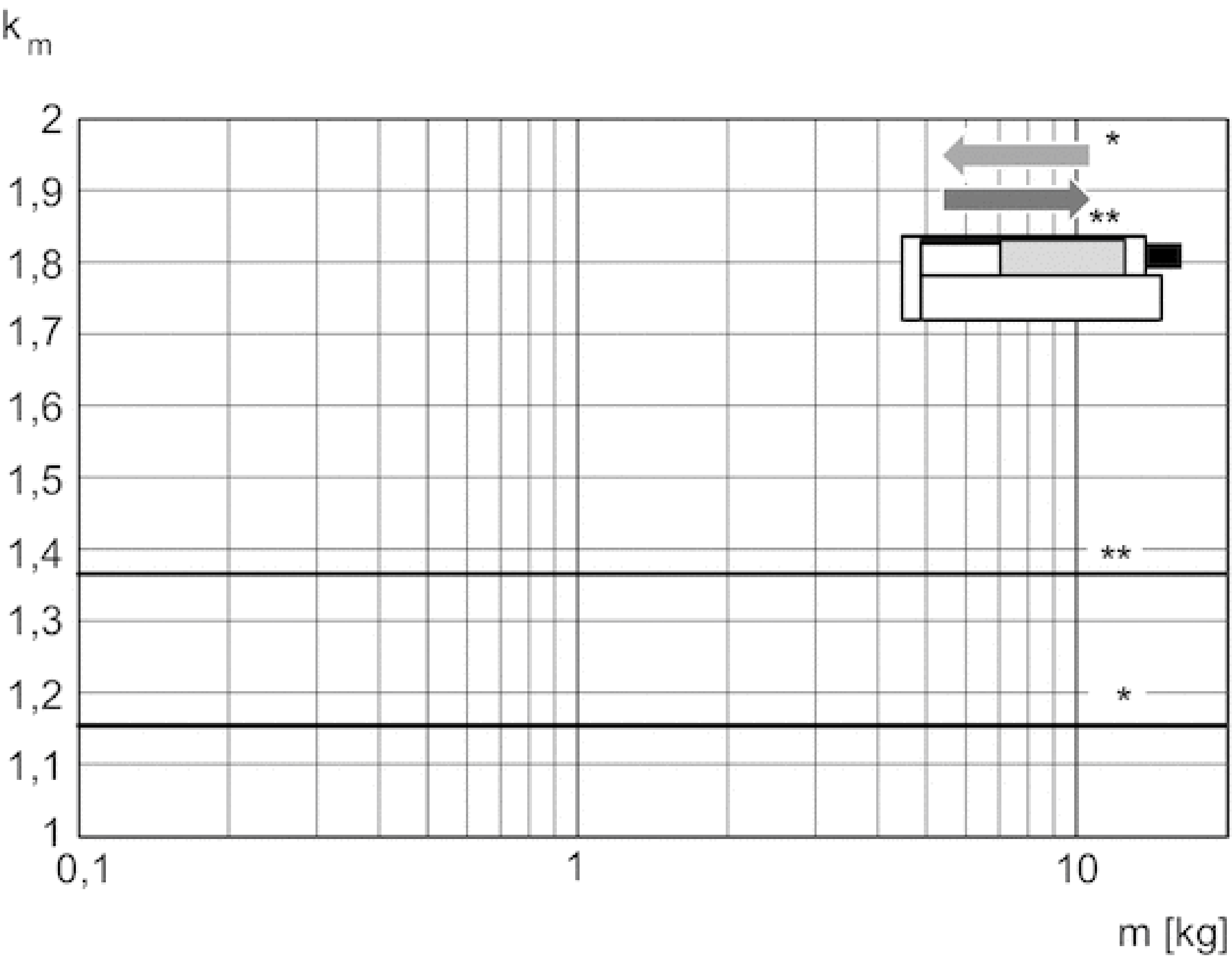
Diagrams

Maximum moving mass



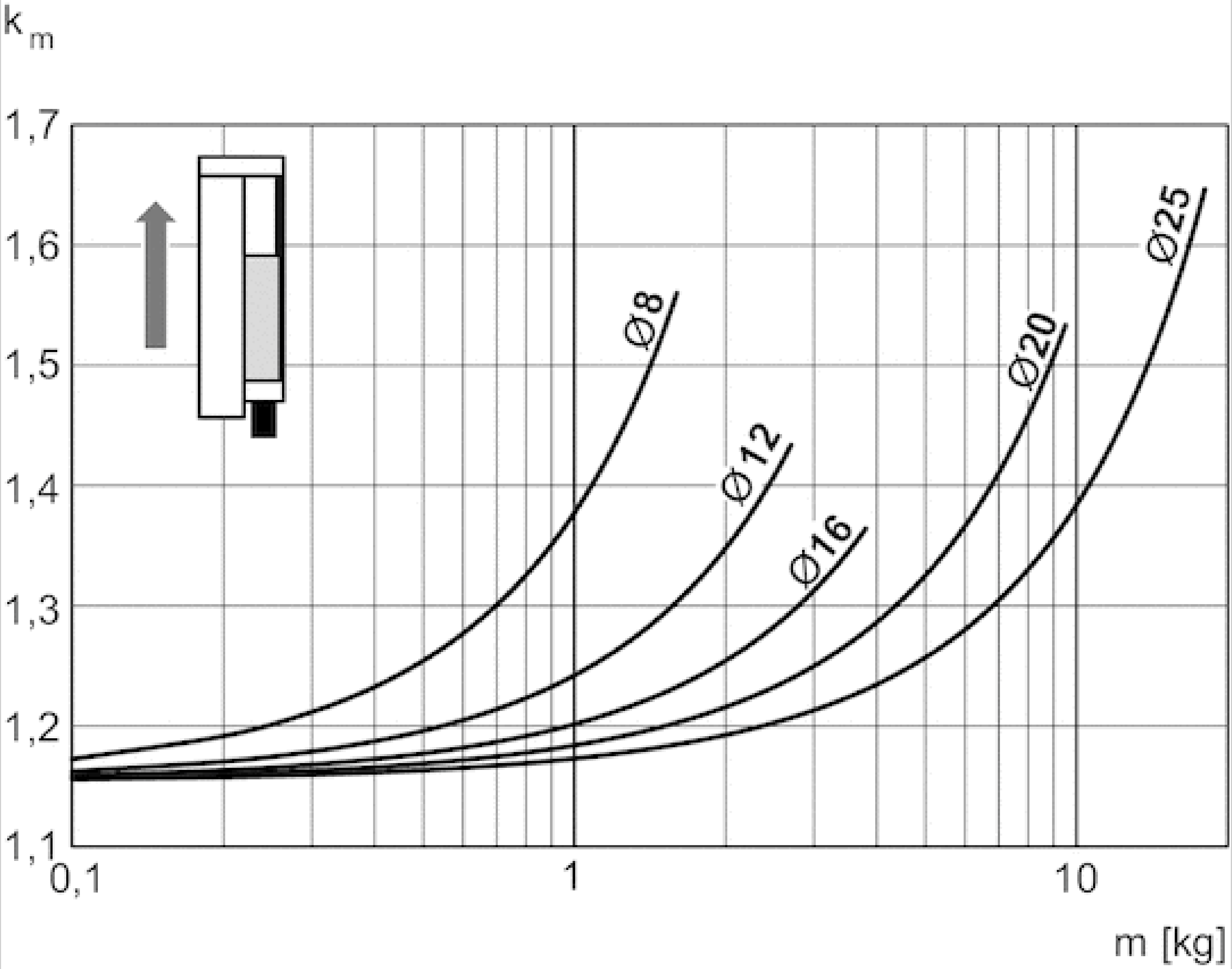
V = velocity [m/s]
m = mass

Correction factor for required speed: retracting and extending, horizontal



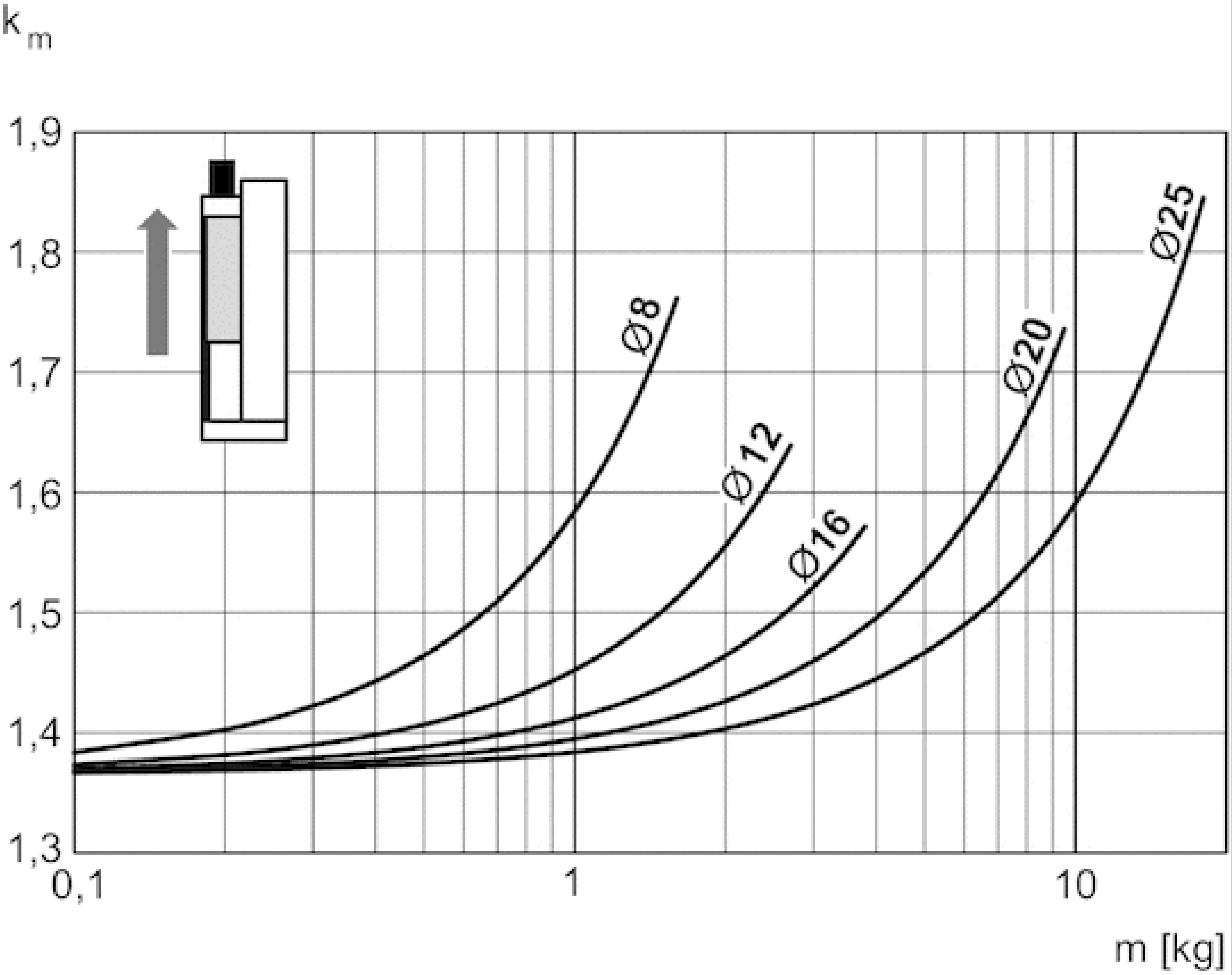
* retracting
** extracting
V = s/1000 • t • km
V = velocity [m/s]
S = stroke

Correction factor for required speed: extending, vertical, upwards



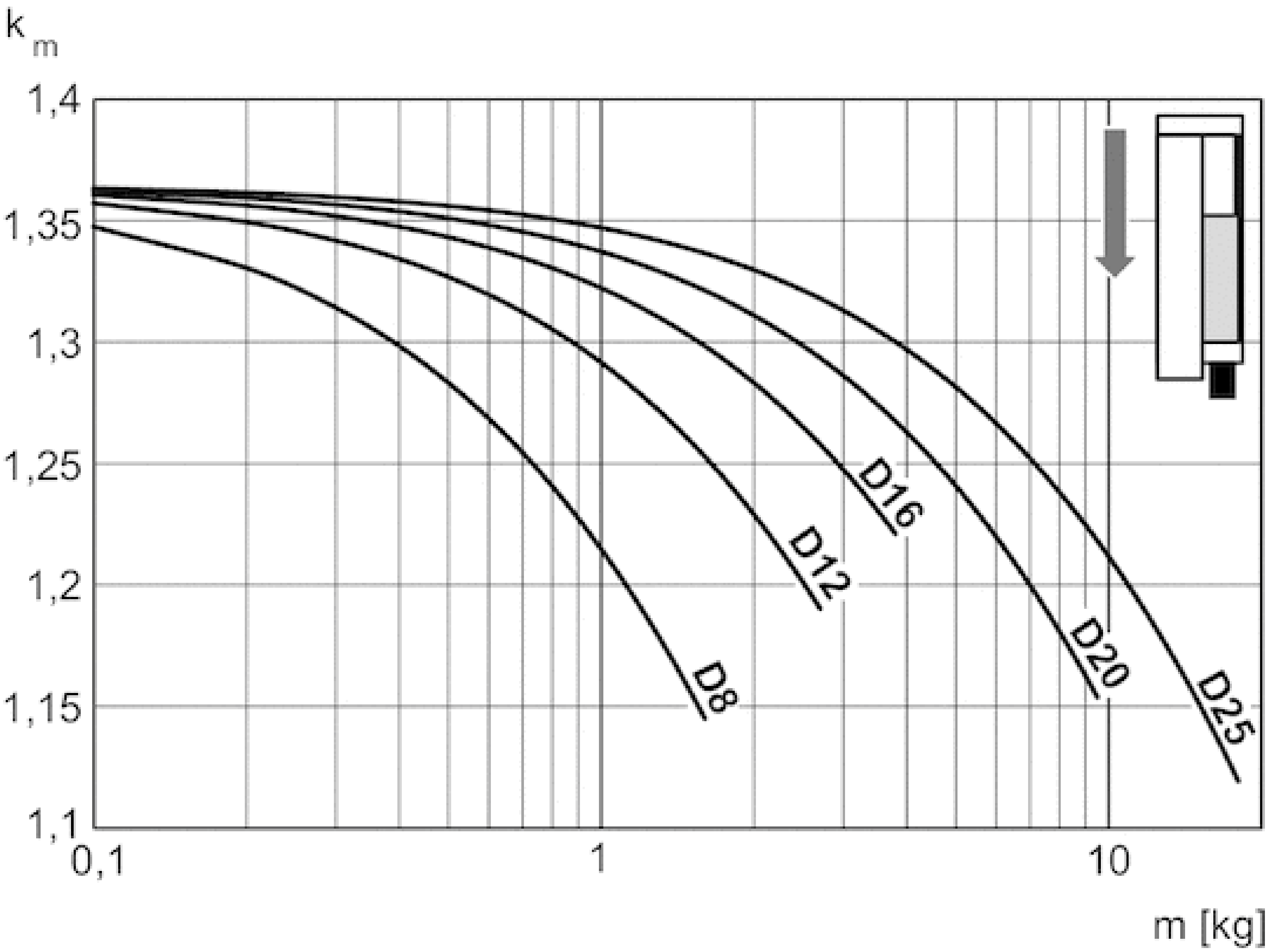
V = s/1000 • t • km
V = velocity [m/s]
S = stroke [mm]
t = time [s] for one stroke
m = mass

Correction factor for required speed: retracting, vertical, upwards



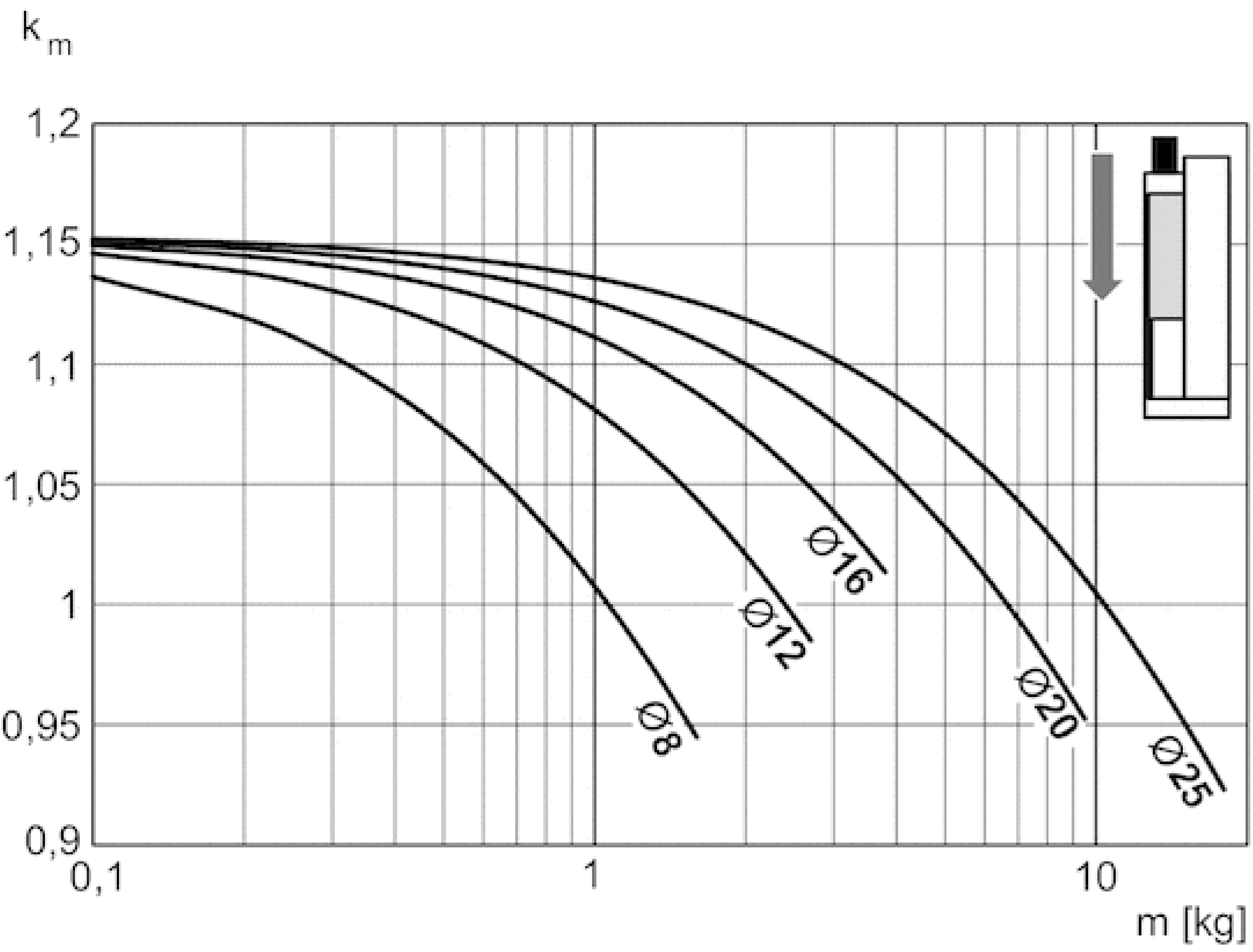
V = s/1000 • t • km
V = velocity [m/s]
S = stroke [mm]
t = time [s] for one stroke
m = mass

Correction factor for required speed: retracting, vertical, downwards



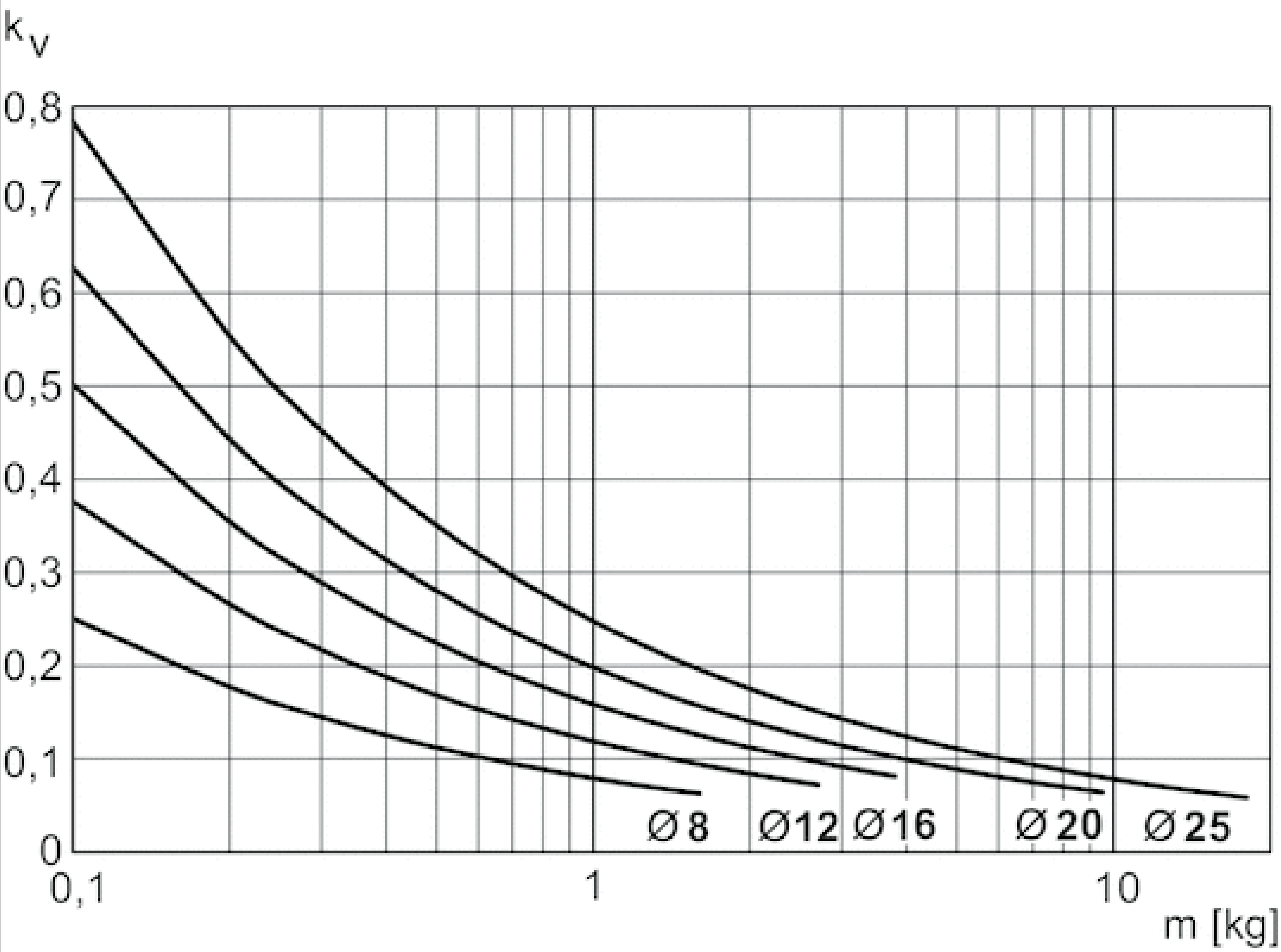
V = s/1000 • t • km
V = velocity [m/s]
S = stroke [mm]
t = time [s] for one stroke
m = mass

Correction factor for required speed: extending, vertical, downwards



V = s/1000 • t • km
V = velocity [m/s]
S = stroke [mm]
t = time [s] for one stroke
m = mass

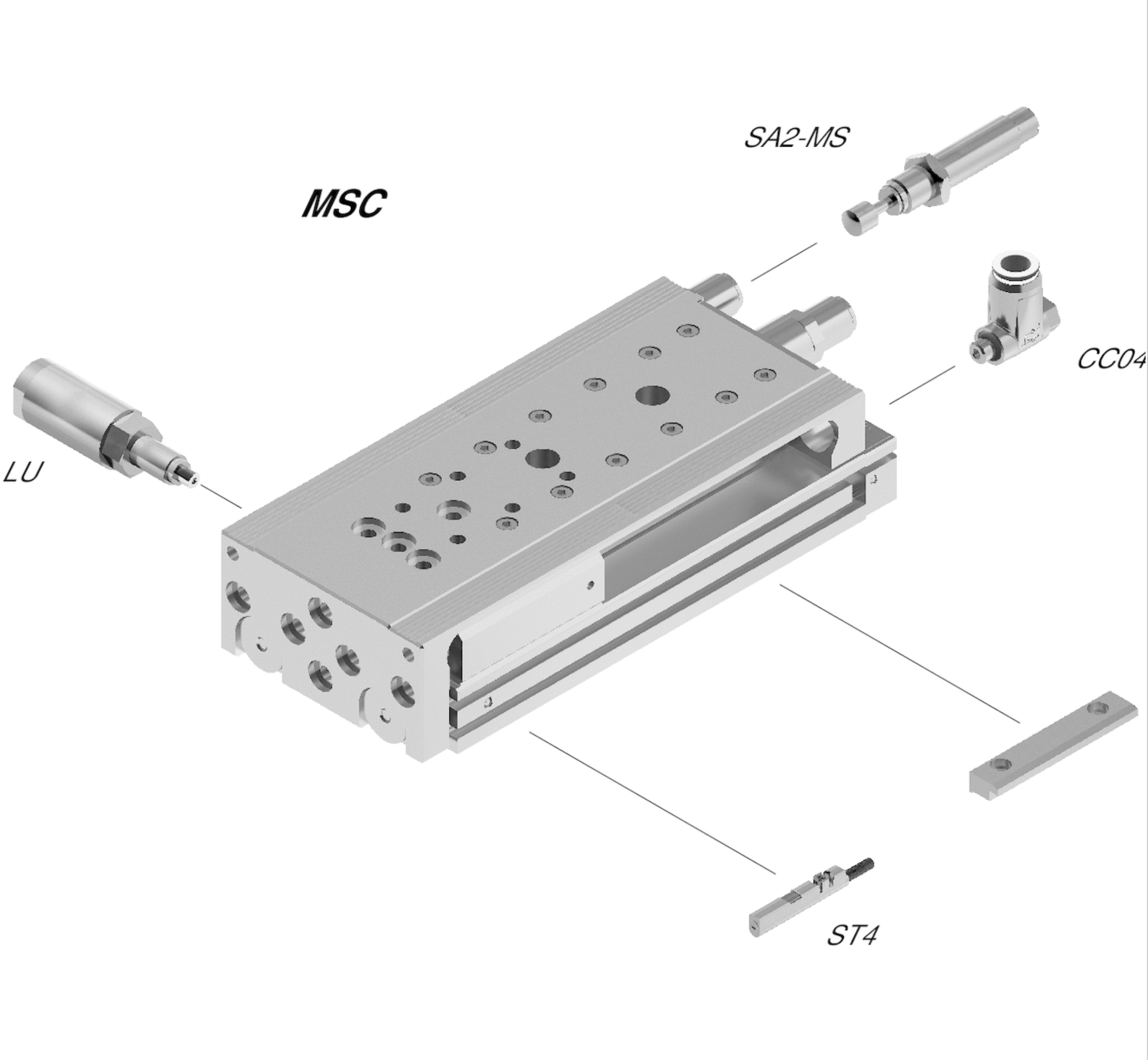
Extracting speed max.



V = √s • kv
V = velocity [m/s]
S = stroke [mm]
m = mass

Accessories overview

Overview drawing



NOTE:
This overview drawing is only for orientation to indicate where the various accessory parts can be fastened to the cylinder. The illustration has been simplified for this purpose. It is thus not possible to derive the dimensions from this overview.

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